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D350-578-011
Job Sheet 200001



Part No: D350-578-011

Job Qty: 4 pcs

Part Name: AS350/AS355 Bearpaws



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/5/19

Job Tracking No:

Due Date: 9/18/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV H SHEET 12 IPP Rev:A New Issue 07-01-02 JLM IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
160	Packaging 1 - Pick Kit	4 pcs		9/18/19	0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
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							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	



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Container No: S216501



Part: D350-578-011

Job No: 200001

Serial No/Batch: S216501

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-4 Issue 18, FA-27C SR000281

185 - (Document Control) Photocopy bluefile and create labels per PPP D350-578-011 CHG006

190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	48 Ea (12 ea)	160-Packaging 1 - Pick Kit	51960641
D2432	Bearpaw 19" X 24"	8 pcs (2 ea)	160-Packaging 1 - Pick Kit	5206979
D2529	Washer	48 pcs (12 ea)	160-Packaging 1 - Pick Kit	5190388
D3601-1	Radius Block	48 pcs (12 ea)	160-Packaging 1 - Pick Kit	5197053846
D4011-1	Clamp, Short	24 pcs (6 ea)	160-Packaging 1 - Pick Kit	5202692
D4012-1	Cushion	24 pcs (6 ea)	160-Packaging 1 - Pick Kit	5157948
MS21042L4	Nut	48 Ea (12 ea)	160-Packaging 1 - Pick Kit	5211536
NAS1149D0463J	Washer	96 Ea (24 ea)	160-Packaging 1 - Pick Kit	5145362

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
160-Packaging 1 - Pick Kit	AN4-16A	48	358	0
	D2432	8	28	0
	D2529	48	1,022	0
	D3601-1	48	61	0
	D4011-1	24	114	0
	D4012-1	24	570	0
	MS21042L4	48	1,922	0
	NAS1149D0463J	96	3,008	0

Part Specifications

Specifications could not be found.

Plex 9/5/19 1:34 PM dart.lacelle.linda

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit

Change Record

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Part Number: D350-578-011

Description: BEARPAW

[illegible]